

Notice of Allowability	Application No. 09/973,048 Examiner Yewebdar T Tadesse	Applicant(s) SUZUKI ET AL. Art Unit 1734
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-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to _____.
 2. The allowed claim(s) is/are 1-14.
 3. The drawings filed on 10 October 2001 are accepted by the Examiner.
 4. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All
 - b) Some*
 - c) None
 of the:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).
- * Certified copies not received: _____.
5. Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application) since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.
 - (a) The translation of the foreign language provisional application has been received.
 6. Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121 since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.
- Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. **THIS THREE-MONTH PERIOD IS NOT EXTENDABLE**
7. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
 8. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) including changes required by the Notice of Draftperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No. _____.
 - (b) including changes required by the proposed drawing correction filed _____, which has been approved by the Examiner.
 - (c) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No. _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the margin according to 37 CFR 1.121(d).

9. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

- | | |
|---|--|
| <input checked="" type="checkbox"/> Notice of References Cited (PTO-892) | <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| <input type="checkbox"/> Notice of Draftperson's Patent Drawing Review (PTO-948) | <input checked="" type="checkbox"/> Interview Summary (PTO-413), Paper No. <u>01072004</u> . |
| <input checked="" type="checkbox"/> Information Disclosure Statements (PTO-1449 or PTO/SB/08),
Paper No. <u>09302003</u> | <input checked="" type="checkbox"/> Examiner's Amendment/Comment |
| <input type="checkbox"/> Examiner's Comment Regarding Requirement for Deposit
of Biological Material | <input checked="" type="checkbox"/> Examiner's Statement of Reasons for Allowance |
| | <input type="checkbox"/> Other |

DETAILED ACTION

Election/Restrictions

1. Restriction to one of the following inventions is required under 35 U.S.C. 121:
 - I. Claims 1-14, drawn to a method of treating a disc plate, classified in class 264, subclass 40.1.
 - II. Claims 15-24, drawn to an apparatus of treating a disc plate, classified in class 425, subclass 143.

The inventions are distinct, each from the other because of the following reasons:

2. Inventions I and II are related as process and apparatus for its practice. The inventions are distinct if it can be shown that either: (1) the process as claimed can be practiced by another materially different apparatus or by hand, or (2) the apparatus as claimed can be used to practice another and materially different process. (MPEP § 806.05(e)). In this case the apparatus can be used to treat plate obtained through extrusion molding or press molding.
3. Because these inventions are distinct for the reasons given above and have acquired a separate status in the art as shown by their different classification and their recognized divergent subject matter, restriction for examination purposes as indicated is proper.

4. During a telephone conversation with Robert Price on 12/19/2003 a provisional election was made with traverse to prosecute the invention of group I, claims 1-14. Affirmation of this election must be made by applicant in replying to this Office action. Claims 15-24 withdrawn from further consideration by the examiner, 37 CFR 1.142(b), as being drawn to a non-elected invention.

EXAMINER'S AMENDMENT

5. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with John Hankens (#32029) on 01/07/2004.

6. The application has been amended as follows:

In the claims:

In claim 1, line 9, insert the phrase --, wherein the mold disc plate is subjected to the spinning operation before the mold disc plate is solidified -- after the word "operation".

In claim 2, lines 2-3, delete the phrase [the mold disc plate is subjected to the spinning operation before the mold disc plate is solidified; and]

Cancel claims 15-24.

Allowance

7. The following is an examiner's statement of reasons for allowance: Imada et al (US 6,416,609) discloses (see column 7-8, lines 52-67 and 19-34 respectively, column 11, lines 42-62 and Fig 1) a method of producing a laminate type optical disk, wherein a pair of substrates formed by injection molding, the substrates are rotated in the adhesive supplying and laminating steps, and warpage of the molded substrate is controlled by adjusting heating temperature of the mold half. JP 10-64119 teaches (see English translation Abstract) ways to minimize the occurrence of warpage in temperature rise by setting the thickness of the protective film of the optical disk in which the substrate is rotated to spread the coating and shaken to remove excess resin. JP 62-165731 teaches a method wherein the entire disk is heated while the disk is rotated at a high speed. Imada et al, JP'119 and JP'731 do not disclose spinning the mold disc plate before the mold disc plate is solidified. In JP'731 the disk is heated to proper temperature at which its main body is deformable (showing that heat is applied to deform the already solid disc plate). Kitayama et al (US 2002/0009602 A1) teaches (see paragraphs 13 and 66) glass taken out from the lower mold is cooled to temperature lower than the strain point in order to reduce warp. However, in Kitayama et al spinning the mold disc plate (recording medium) is not taught. Prior art of record does not disclose or suggest a method of treating a disc plate comprising, among others, operations of molding a mold disc through an injection molding, spinning the

mold disc plate at a high speed in which mold disc plate is subjected to the spinning operation before the mold disc plate is solidified.

8. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Yewebdar T Tadesse whose telephone number is (571) 272-1238. The examiner can normally be reached on Monday-Friday 8:00 AM-4:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard Crispino can be reached on (571) 272-1226. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Yewebdar T. T
YTT

MICHAEL COLAIANNI
MICHAEL COLAIANNI
PRIMARY EXAMINER